

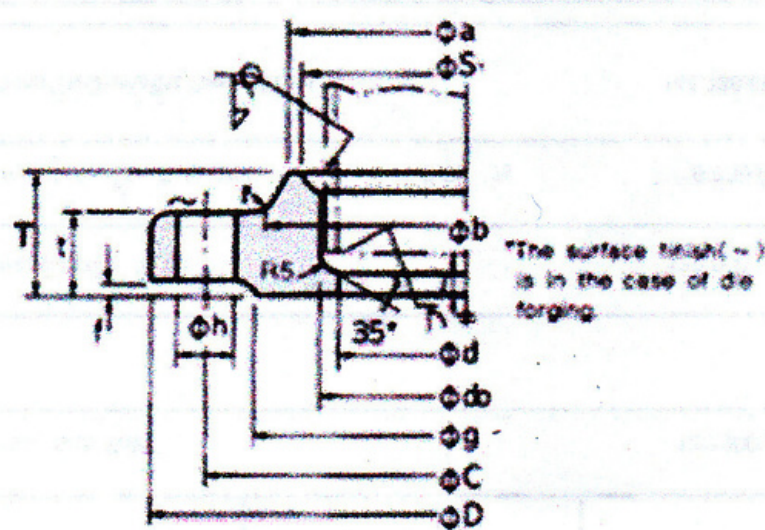


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FLANGE JIS 20K

20Kg/Cm² SLIP-ON WELDING STEEL PIPE FLANGES

C-TYPE
NOMINAL SIZE 65-600mm



Unit:mm

Nominal Diameter of Flange	Outside Diameter of Steel Pipe	Inside Diameter of Flange do	Outside Diameter of Flange D	Sectional Dimensions of Flange								Bolt Hole				Reference					Weight(kg)		
				t	T	Diameter of Hub		Rad ius r	f	g	d	Bolt Circle Dia- meter C	Num- ber of Bolt Holes	Hole Dia- meter h	Nominal Bolt Size	S ₁	m	S ₂	n	l	SOP	BL	SOH
						a	b																
10	17.3	17.8	90	14	20	30	32	4	1	46	-	65	4	15	M12	27	4	27	4	-	0.6	0.6	0.59
15	21.7	22.2	95	14	20	34	36	4	1	51	-	70	4	15	M12	31	4	31	4	-	0.7	0.7	0.65
20	27.2	27.7	100	16	22	40	42	4	1	56	-	75	4	15	M12	37	4	37	4	-	0.8	0.9	0.81
25	34.0	34.5	125	16	24	48	50	4	1	67	-	90	4	19	M16	44	4	44	4.5	-	1.3	1.5	1.29
32	42.7	43.2	135	18	26	56	60	5	2	76	-	100	4	19	M16	52	4	53	5	-	1.6	1.8	1.6
40	48.6	49.1	140	18	26	62	66	5	2	81	-	105	4	19	M16	58	4	59	5.5	-	1.7	2.0	1.69
50	60.5	61.1	155	18	26	76	80	5	2	96	-	120	8	19	M16	70	4	72	5.5	-	1.9	2.4	1.89
65	76.3	77.1	175	20	30	100	104	5	2	116	66.9	140	8	19	M16	94	6	85	6	6	2.6	3.4	2.6
80	89.1	90.0	200	22	34	113	117	6	2	132	78.1	160	8	23	M20	107	6	-	-	6	3.8	4.9	3.93
(90)	101.6	102.6	210	24	36	126	130	6	2	145	90.2	170	8	23	M20	120	6	-	-	6	4.4	6.0	4.56
100	114.3	115.4	225	24	36	138	142	6	2	160	102.3	185	8	23	M20	132	6	-	-	6	4.9	6.9	5.13
125	139.8	141.2	270	26	40	166	172	6	2	195	126.6	225	8	25	M22	160	7	-	-	6	7.8	11.0	8.3
150	165.2	166.6	305	28	42	196	202	6	2	230	151.0	260	12	25	M22	186	8	-	-	6	10.1	14.9	10.6
200	216.3	218.0	350	30	46	244	252	6	2	275	199.9	305	12	25	M22	237	9	-	-	6	12.6	21.4	13.3
250	267.4	269.5	430	34	52	304	312	6	2	345	248.8	380	12	27	M24	290	10	-	-	6	21.9	37.2	23.4
300	318.5	321.0	480	36	56	354	364	8	3	395	297.9	430	16	27	M24	345	11	-	-	6	25.8	48.8	27.7
350	355.6	358.1	540	40	62	398	408	8	3	440	333.4	480	16	33	M30 x 3	364	12	-	-	6	36.2	68.0	39.2
400	406.4	409.0	605	46	70	446	456	10	3	495	361.0	540	16	33	M30 x 3	437	13	-	-	7	51.7	99.4	54.2
450	457.2	460.0	675	48	78	504	514	10	3	560	431.8	605	20	33	M30 x 3	480	15	-	-	7	66.1	129.1	71.7
500	508.0	511.0	730	50	84	558	568	10	3	615	482.6	660	20	33	M30 x 3	544	16	-	-	7	77.4	158.4	86.2
(550)	558.8	562.0	795	52	90	612	622	10	3	670	533.4	720	20	39	M36 x 3	596	16	-	-	7	92.2	194.0	106
600	609.6	613.0	845	54	96	666	676	10	3	720	584.2	770	24	39	M36 x 3	646	18	-	-	7	101.1	225.9	119
(650)	660.4	664.0	945	60	-	-	-	-	5	790	-	850	24	48	M45 x 3						147.6	311.6	-
700	711.2	715.0	995	64	-	-	-	-	5	840	-									168.0	370.9	-	
(750)	762.0	766.0	1080	68	-	-	-	-	5	900	-	970	24	56	M52 x 3						212.7	460.1	-
800	812.8	817.0	1140	72	-	-	-	-	5	960	-	1030	24	56	M52 x 3						248.5	546.5	-
(850)	863.6	868.0	1200	74	-	-	-	-	5	1020	-	1090	24	56	M52 x 3						280.5	626.2	-
900	914.6	919.0	1250	76	-	-	-	-	5	1070	-	1140	28	56	M52 x 3						296.9	694.9	-